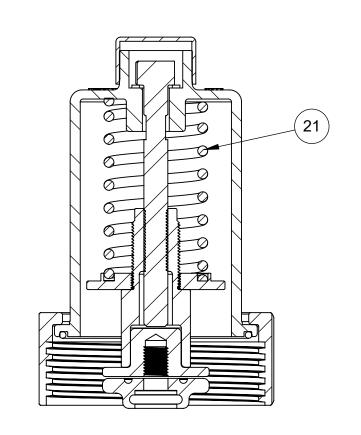
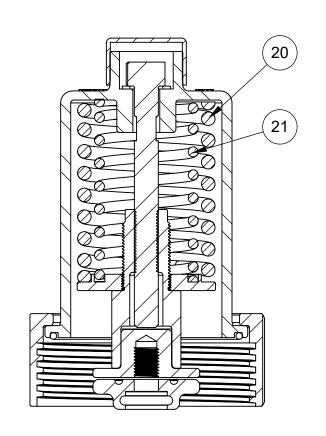


REVISIONS							
ECN	REV.	DESCRIPTION	DATE	APP'D			
		SEE SHEET ONE FOR A LIST OF CHANGES.					

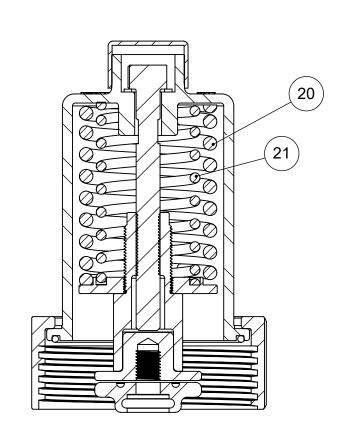


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1071306 (K534-FS3) **REPAIR KIT - 30#** 



1071307 (K534-FS6) **REPAIR KIT - 60#** 



1071305 (K534-FS1) **REPAIR KIT - 100#** 

- NOTE: 1. REPLACEMENT COMPONENTS UNIQUE TO FAILSAFE DESIGN ARE AVAILABLE AS A REPAIR KIT ONLY. SEE SHEET 2 FOR KIT DETAILS.
- 2. REPAIRKIT IS TO BE SHIPPEDTO CUSTOMER IN A FULLY COMPRESSED STATE

REPAIR KITS										
ITEM NO.	PART NUMBER	MODEL	DESCRIPTION	1071306 K534-FS3 30 LBS. QTY.	1071307 K534-FS6 60 LBS. QTY.	1071305 K534-FS1 100 LBS. QTY.				
11	1073355	V534-502	HOLDER, DISC, FS, 534	1						
12	1073379	V534-702	SHAFT ASSEMBLY, FS, 534	1						
13	1073349	V534-448	PLATE, DIAPHRAGM, LWR, FS, 534	1						
14	43073		NUT, FS, 534	1						
15	1071709	ORB-240	O-RING, 2-240	1						
16	1073335	V534-100	DIAPHRAGM, 534	1						
17	1073348	V534-444	PLATE, DIAPHRAGM, UPR, FS, 534	1						
18	1073377	V534-597	RING, SPRG RETAINER, 534	1						
19	1073376	V534-596	BASE, SPRING RETAINER	1						
20	1073341	V534-171	SPRING, COMPRESSION	-	,	1				
21	1073342	V534-172	SPRING, COMPRESSION	1						
22	1073352	V534-495K	CAP, FS, 534	1						
23	1073596	WAS-0025	WASHER, (1.00X.686X.060)	1						
24	1073374	V534-592	SCREW, FS, 534	1						
25	1071483		CAP PLUG, 1-1/2 X 1"	1						

VALVE SERIES	30# FAILSAFE #TURNS UP FROM BOTTOM	60# FAILSAFE #TURNS UP FROM BOTTOM	100# FAILSAFE #TURNS UP FROM BOTTOM
534	2	5	13

THE COMPONENT, PART, OR ASSEMBLY DESCRIBED IN THIS DOCUMENT MUST COMPLY WITH THE EU (EUROPEAN UNION) DIRECTIVE: RoHS DIRECTIVE 2011/65/EC, THIS DOCUMENT IS SOLELY THE PROPERTY OF AQ-MATIC REPRODUCTION, USE DISCLOSURE, OR TRANSMISSION OF THIS DOCUMENT OR DETAILS CONTAINED THIRD ANGLE PROJECTION HEREIN, IN PART OR IN WHOLE, IS PROHIBITED WITHOUT THE WRITTEN CONSENT OF AQ-MATIC ENGINEERING. THIS DOCUMENT AND ANY COPIES SHALL BE RETURNED TO AQ-MATIC UPON WRITTEN APPROVALS DATE REQUEST. DO NOT SCALE DRAWING. DIMS. ARE IN INCHES [mm]
INTERPRET DIMS AND TOLERANCES PER ASME Y14.5M -1994 DRAWN CATALOG SHEET, 534 FAILSAFE, VALVE TMS 07/24/07 UNLESS OTHERWISE SPECIFIED: CORNER FILLETS R.005-.020 [.127-.508] CHECKED BY TOLERANCES:
ANGLES: ±1°
1 PLACE .X: ±.100 [2.54]
2 PLACE .XX: ±.010 [0.25]
3 PLACE .XXX: ±.005 [0.13] SIZE C 1078167 APPROVED SCALE 1:2 | SOLIDWORKS FORMAT SHEET 2 OF 2

В

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