Stager Cam Assembly Master Chart

FILL IN PROPER DESIGNATIONS TO DETERMINE PRODUCT NUMBER:

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Base #		One base PN per stager series
CAM48	=	48 series stagers
CAM51	=	51 series stagers
CAM58	=	58 series stagers

PROGRAM		Stager Program to be Provided
*00 - 99	=	STANDARD stager model "dash" number
		for customs, we will assign random dash numbers as required
*TA	=	Twin Alternating Softener
*TB	=	Twin Alternating Softener with timed brine draw
*TP	=	Twin Alternating Softener with pre-rinse down
*TR	=	Twin Alternating Softener with timed refill

* Two character designation from standard stager drawing.
** If Custom Program, enter last five digits of drawing number

1st AUX. SWITCH		First Extra Switch to be provided on Rotary Pilot Stager
		(Add/Remove digits as required. Skip if not used)
*A to R	=	CAM POSITION Switch is to be active (I & O not used)
		Select position off of stager drawing for respective program
		If multiple notch positions required, concatenate letters
		Example: 'AE' would have notch in both A and E positions.
S	=	Homing cam for 58-TB, 58-TR only
W	=	Butterfly cam for 58-TA status lights
Z	=	Blank Cam (no notches)

* Use a Letter to indicate Cam position Not a Number.
\# For Butterfly cams, "#" then starting ":" ending location. Example: CAM58-TP-#P:B-AJ

Skip if not used

Add digits as required. Skip if not used

2nd AUX. SWITCH		First Extra Switch to be provided on Rotary Pilot Stager
		(Add/Remove digits as required. Skip if not used)
*A to R	=	CAM POSITION Switch is to be active (I & O not used)
		Select position off of stager drawing for respective program
		If multiple notch positions required, concatenate letters
		Example: 'AE' would have notch in both A and E positions.
S	=	Homing cam for 58-TA only
T	=	Brine switch cam for 58-TR, 58-TB only
Z	=	Blank Cam (no notches)

* Use a Letter to indicate Cam position Not a Number.
\# For Butterfly cams, "#" then starting ":" ending location. Example: CAM58-TP-#P:B-AJ

Skip if not used

Add digits as required. Skip if not used

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